

CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

TÜVRh/15085/CL2/274/12/5

TÜV Rheinland Industrie Service GmbH hereby certifies that the welding company

METINDU, S.L.
C/Marie Curie, 21-27
08210 Barberà del Vallés
Spain

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL2
in the type of activity P
in the range indicated in the annex.

validity: 2025-07-27 until 2028-05-30

Cologne, 2025-07-27
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) DEDERICHS



(Handwritten signature)
Dipl.-Ing. MAKOWKA
Head of certification body

TÜV Rheinland Industrie Service GmbH, Am Grauen Stein, 51105 Köln, Germany

Scope of the certificate

TÜVRh/15085/CL2/274/12/5

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.1	t = 1.4 - 6 mm D ≥ 25 mm	FW, partly mechanized
	1.2	t = 1 - 4 mm	BW, Robots
	1.2	t = 1.4 - 6 mm	FW, Robots
	8	t = 1.4 - 2.6 mm D ≥ 25 mm	BW, partly mechanized
141	1.1	t = 1.4 - 6 mm D ≥ 25 mm	FW, manually
	8	t = 1 - 2.6 mm	BW, manually
	8	t = 1 - 16 mm	FW, manually
		D ≥ 10 mm	

Area of Application:

- New build of internal parts for railway vehicles and their components
 - Non-self-supporting frames for internal equipment parts
 - Handrails
 - Seating frames

Responsible welding coordinator(s):

Jesús Vicario Martos, Level B (IWS)

born: 1977-04-19

1st deputy(ies) of the responsible welding coordinator(s):

Vicente Cota Morillo, Level C

born: 1973-09-17

Others deputies:

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Remarks:

The welding coordinator Jesús Vicario Martos is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

Register no.:

TÜVRh/15085/CL2/274/12/5

TÜV Rheinland Industrie Service GmbH, Am Grauen Stein, 51105 Köln, Germany

General provisions:

The General Terms and Conditions of the TÜV Rheinland Industrie Service GmbH apply in the currently valid version.

Scope of the certificate



TÜV Rheinland Industrie Service GmbH, Am Grauen Stein, 51105 Köln, Germany